

MINIMUM CHARGE

This lists the minimum charge for most common processes.
For special requirements not shown please contact us at 562-927-1331

MSI accepts Visa and MasterCard

NON-PRECIOUS METAL PROCESSING:

Bright Cadmium	\$ 175.00
Matte Cadmium	\$ 200.00
Black Chrome	\$ 300.00
Copper (matte or bright)	\$ 125.00
Electroless Nickel (Mid Phos)	\$ 175.00
Electroless Nickel (Hi Phos)	\$ 250.00
BAC 5728 Set Up (add)	\$ 500.00
Electroless Nickel (Low Phos)	\$ 250.00
Electroless Nickel (RoHS Compliant)	\$ 275.00
Nickel (Sulfamate)	\$ 150.00
Nickel (Bright)	\$ 175.00
Nickel-Cad Diffuse	\$ 200.00
Nickel Plating BAC 5746 (Plus set up)	\$ 300.00 \$ 500.00
Reflow, Fusing of Tin or Tin/Lead Alloys	\$ 275.00
Tin, Tin-Lead (60/40 or 90/10 bright or matte)	\$ 150.00
Tin (RoHS Compliant) (Whisker Resistant)	\$ 175.00
Zinc-Nickel (Black or OD) add	\$ 250.00 \$ 50.00
Passivate	\$ 100.00

REEL TO REEL PLATING:

Non-Precious Metal	\$ 500.00
Tin, Tin Lead (including reflow of tin or tin/lead alloys), Copper Nickel	

Precious Metal (plus gold, silver or palladium nickel cost)	\$ 500.00
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PRECIOUS METAL PROCESSING:

Gold	\$ 225.00 plus gold cost
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Silver	\$ 175.00 plus silver cost
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Silver (High Bake)	\$ 250.00 plus silver cost
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Palladium Nickel	\$ 200.00 plus Pd/Ni cost
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Rhodium	\$ 350.00 Plus rhodium cost
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SPECIAL PROCESSES:

Stripping	\$ 250.00
Stripping per SPOP 40	\$ 750.00

Passivate	\$ 100.00
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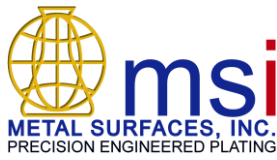
POP (Plating on Plastic)	\$ 750.00
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Blast, Vapor Hone	\$ 100.00
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Clean, Pickle	\$ 100.00
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Masking	\$ 85.00
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Air Bake \leq 375 F. (up to 8 hours)	N/C
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SPECIAL PROCESSES(cont.):

> 8 hours	\$ 12.00/hour
after 8 hours	
Bake \geq 375 F	\$ 125.00
Inert Bake \leq 8 hours	\$ 250.00
Inert Bake > 8 hours	\$ 25.00/hour
Source Inspection	\$ 100.00/hour
Process witness	\$ 100.00/hour
Process Development	\$ 125.00/hour
Special Tooling	Cost
Process Coupons (Aluminum, steel, stainless steel, copper)	N/C
Process Coupons Inconel, Hastalloy, Elgiloy, or other exotic materials.	Call

INSPECTION AND LABORATORY:

X-ray Fluorescence	N/C
Micro Section (each)	\$ 50.00
Solderability Testing	\$ 25.00
w/steam age	\$ 75.00
Salt Spray Test	\$ 75.00
High Humidity Test	\$ 135.00
Porosity Test	\$ 100.00
Copper Sulfate Test	\$ 25.00
Mag Particle Inspection	Call
Die Penetrant Inspection	Call

MISCELLANEOUS CHARGES:

Expedite	\$ 250.00
Opening (Sat, Sun, or Holiday)	Call